

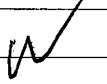
Work Order ID 128740

128740

Page 1

January-23-15 11:52:18 AM

Item ID: D119-646-211 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube LH with Run-on Landing Wearplates
 Start Date: 1/23/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 1/23/15 Req'd Qty: 1.00 *1* Customer:
 Reference: rework - add parts back into kit

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D119-646	C

100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D119-646-211 CHG004								

DAS
06
9-89

JAN 26 2015

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging	PULLED FROM STOCK FOR AGUSTA TEST FIT WITH CROSSTUBES: 1 X D119-646-211 B118400								

JAN 26 2015

PICK NEW PARTS TO COMPLETE KIT:

2 X D3883-1 B 117615 6
 2 X D3884-1 B 122514

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Stop ***NR2***

ME
5-1-24

Picklist Print

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Work Order ID: 128740

128740

Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 1/23/15

Required Date: 1/23/15

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP RevA: New issue DD verified by:EC
12.09.12 as per ECN12-644 DD verf:JLM IPP REV:C 12.11.05
raise to chg003 (ECN 12-675) DD verf:JLM IPP REV:D 13.03.20 raise to
chg004 (ECN 13-534) DD verf:JLM IPP REV:E 14.11.25 IIN REV.C (ECN
14-628) DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C50A *AN3C50A* Bolt		Purchased	No				Each	100.0000		4			
									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST346				100					
					M128491			16					
					M131263			84					
D119-646-211 *D119-646-211* Skidtube LH with Run-on Landing Wearplates		Manufactured	No				Each	3.0000		1			
									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG084				3					
					118401			1					
					123791			1					
					124194			1					
D3883-1 *D3883-1* Saddle, Outboard LH		Manufactured	No				Each	12.0000		-2			
									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST404				12					
					112535			2					
					117615			4					
					124452			6					

1 8400
mf
15-1-26
Nework w/o - 128747
u 15-01-23

Picklist Print

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Work Order ID: 128740

128740

Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 1/23/15

Required Date: 1/23/15

Start Qty: 1.00

Required Qty: 1.00

D3883-1

Manufactured No

Each 12.0000 2

D3883-1

Saddle, Outboard LH

DAS
06
9-89

Location

Loc Qty

Loc Code

ST404

12

112535

2

117615

4

124452

6

Each 6.0000

-2

D3883-2

Manufactured No

D3883-2

Saddle, Outboard RH

Location

Loc Qty

Loc Code

ST398

2

115886

2

ST404

4

124526

4

Each 10.0000

2

D3884-1

Manufactured No

D3884-1

Saddle, Inboard LH

Location

Loc Qty

Loc Code

ST404

10

113601

2

122514

4

125107

4

Picklist Print

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Work Order ID: 128740

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 1/23/15

Required Date: 1/23/15

Start Qty: 1.00

Required Qty: 1.00

D3884-1

Manufactured No

Each

10.0000

-2

D3884-1

Saddle, Inboard LH

Location

Loc Qty

Loc Code

ST404

10

113601

2

122514

4

125107

4

D3884-2

Manufactured No

Each

7.0000

-2

D3884-2

Saddle, Inboard RH

Location

Loc Qty

Loc Code

ST404

7

113788

1

117137

1

124407

5

rework w/o - 128740 ce 1/24-23

rework w/o 1/24/15